



**Product Data Sheet &
General Processing Conditions**

**EMI 962
Polysulfone (PSU)
Stainless Steel Fiber
Electrically Conductive
EMI/RFI/ESD Protection**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	15 %	15 %	
Specific Gravity	1.38	1.38	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0050 - 0.0070 in/in	0.50 - 0.70 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.0 ft-lbs/in	53 J/m	D 256
unnotched 1/8 in (3.2 mm) section	8.0 ft-lbs/in	427 J/m	D 4812
Tensile Strength	10000 psi	69 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.40 x 10 ⁶ psi	2758 MPa	D 638
Flexural Strength	14000 psi	97 MPa	D 790
Flexural Modulus	0.38 x 10 ⁶ psi	2620 MPa	D 790

ELECTRICAL

Volume Resistivity	< 1E1 ohm.cm	< 1E1 ohm.cm	D 257
Surface Resistivity	< 1E4 ohm/sq	< 1E4 ohm/sq	D 257
Surface Resistance	< 1E3 ohm	< 1E3 ohm	ESD STM11.11

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 20000 psi	69 - 138 MPa
Melt Temperature	630 - 675 °F	332 - 357 °C
Mold Temperature	200 - 300 °F	93 - 149 °C
Drying	4 hrs @ 275 °F	4 hrs @ 135 °C
Moisture Content	< 0.15 %	< 0.15 %
Dew Point	-25 °F	-32 °C

PROCESSING NOTES

Use a reverse barrel profile. Remove hopper magnets. Allow 4 - 5 shots to properly disperse the conductive fibers. The surface finish should have a silver streaking appearance, not clumps.
Remove hopper magnets.